

FIG.1

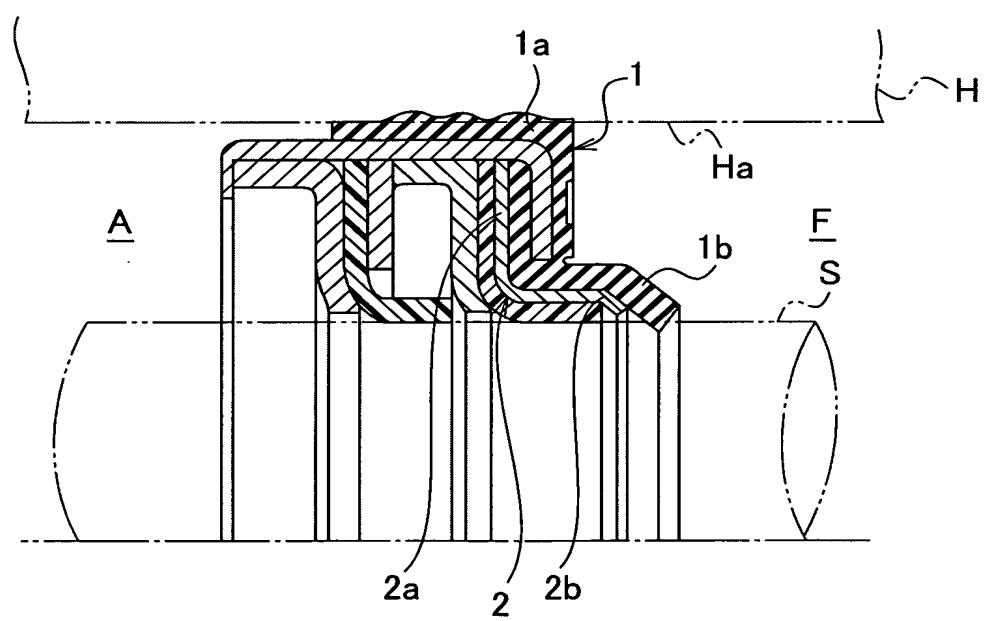


FIG.2

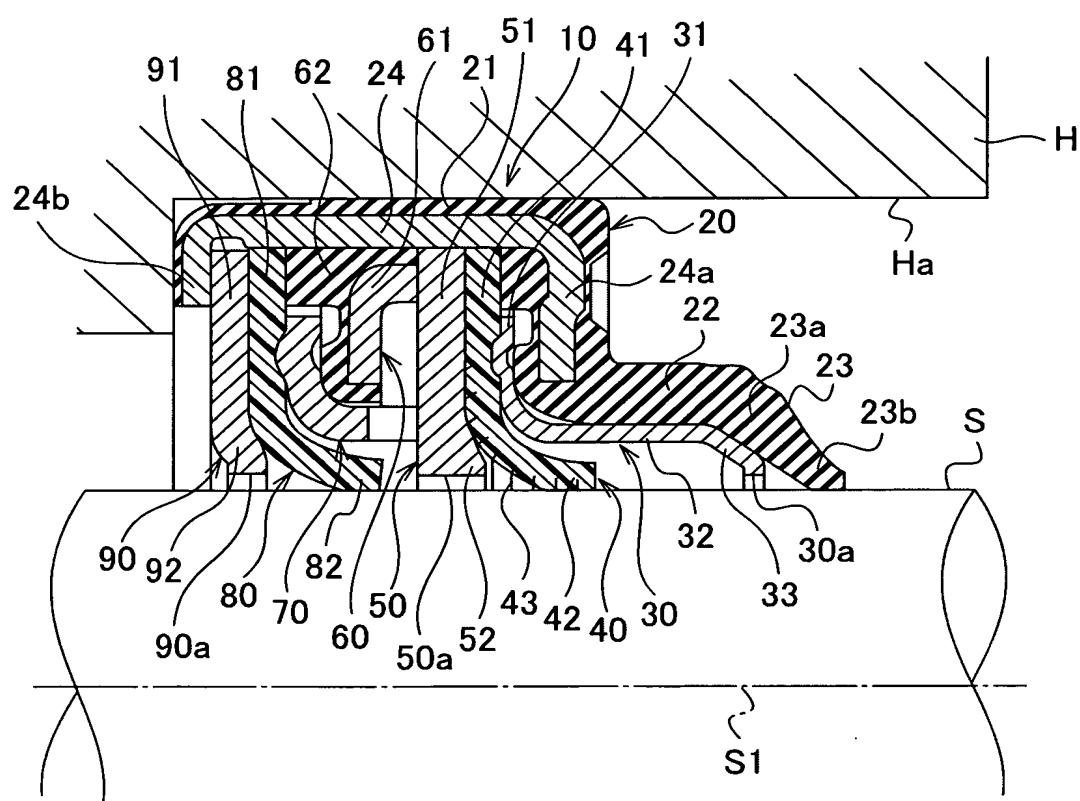


FIG.3

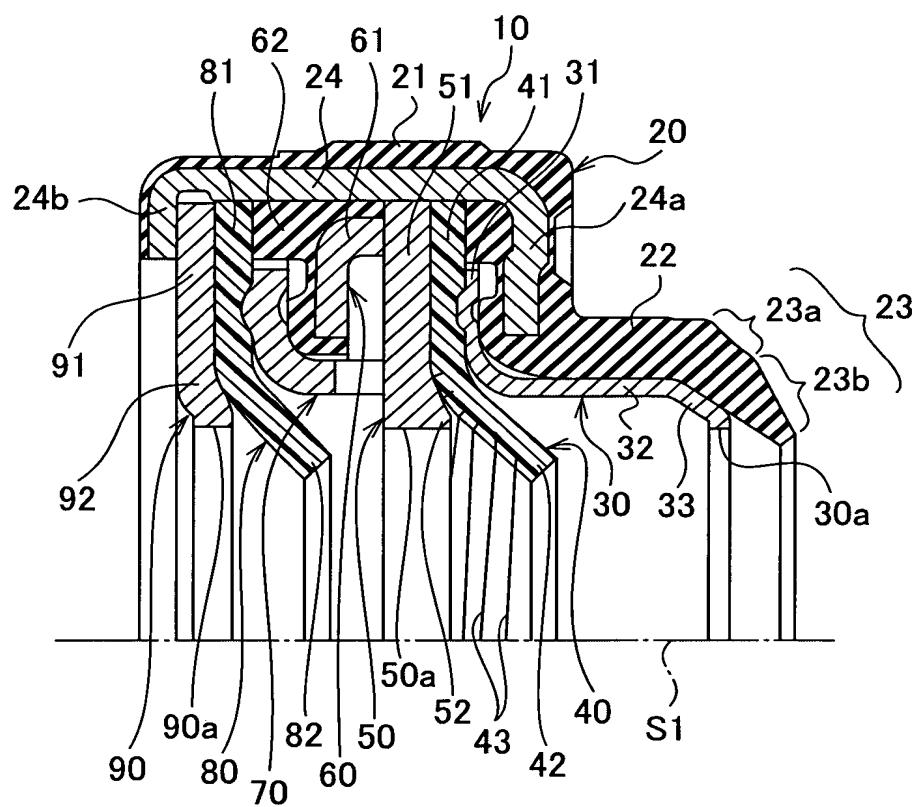


FIG.4A

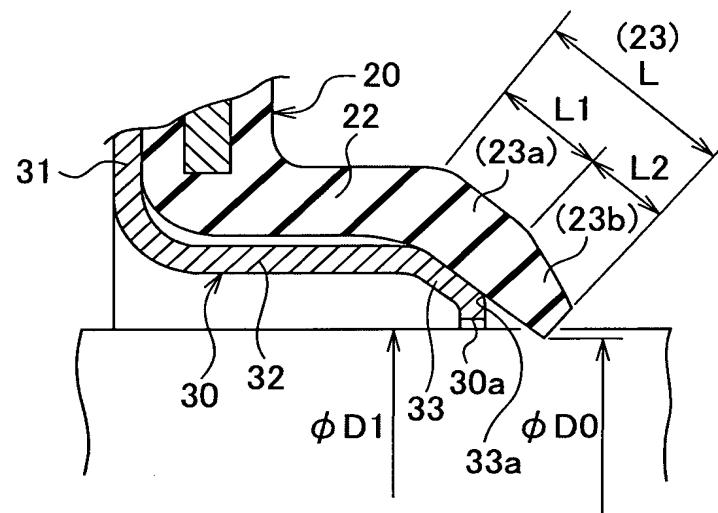


FIG.4B

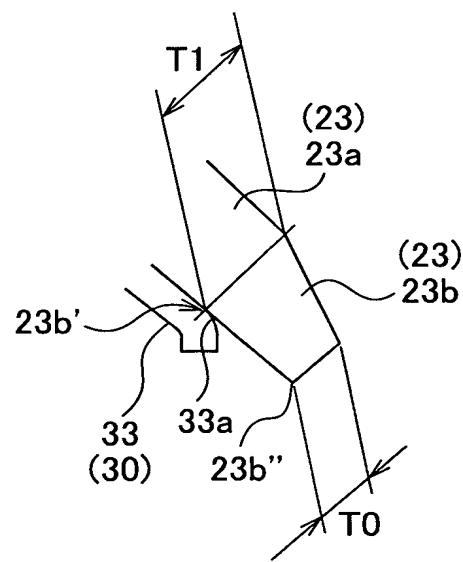


FIG.5A

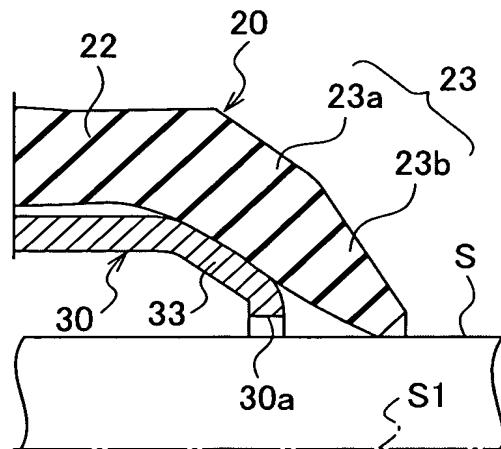


FIG.5B

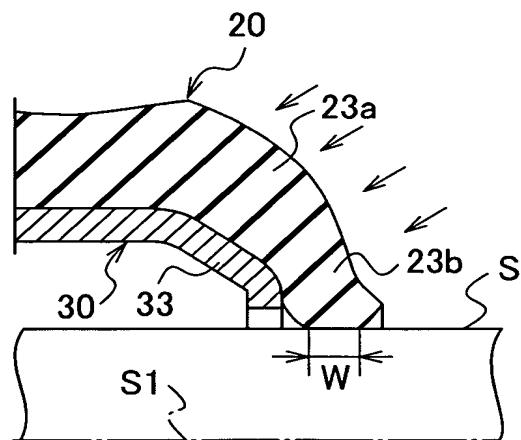


FIG.5C

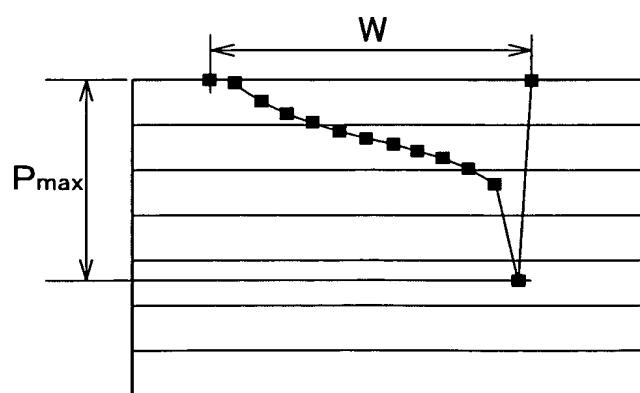


FIG.6A

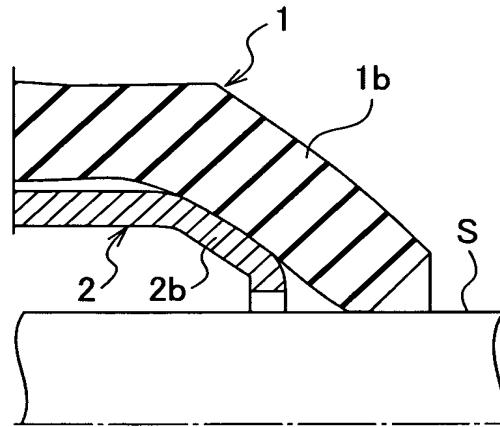


FIG.6B

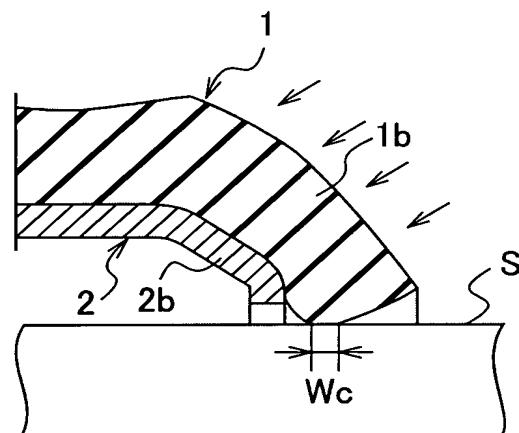


FIG.6C

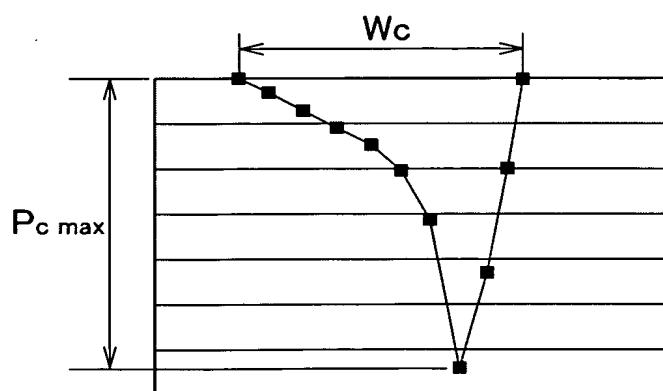


FIG.7A

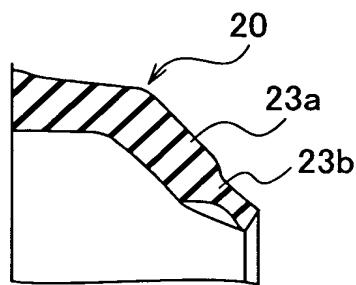


FIG.7B

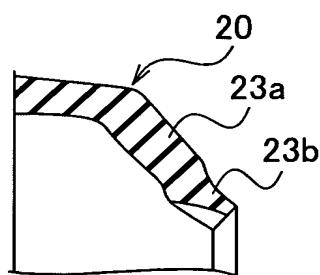


FIG.8

($R_v = 8,000 \text{ rpm}$, $P_f = 5.8 \text{ MPa}$, $D_1 = 9 \text{ mm}$)

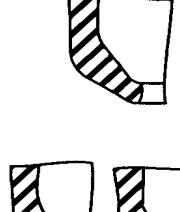
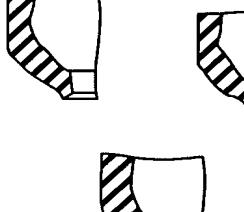
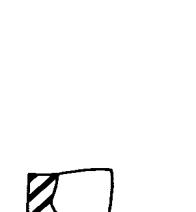
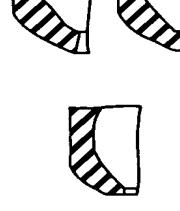
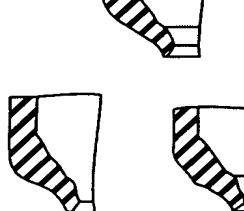
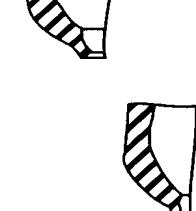
$B = 0.12 \sim 0.20$	$B = 0.040 \sim 0.12$	$B = 0 \sim 0.040$
$\alpha = \sim 0.35$	$\alpha = 0.35 \sim 0.65$	$\alpha = 0.65 \sim 1.0$
		
		

FIG.9

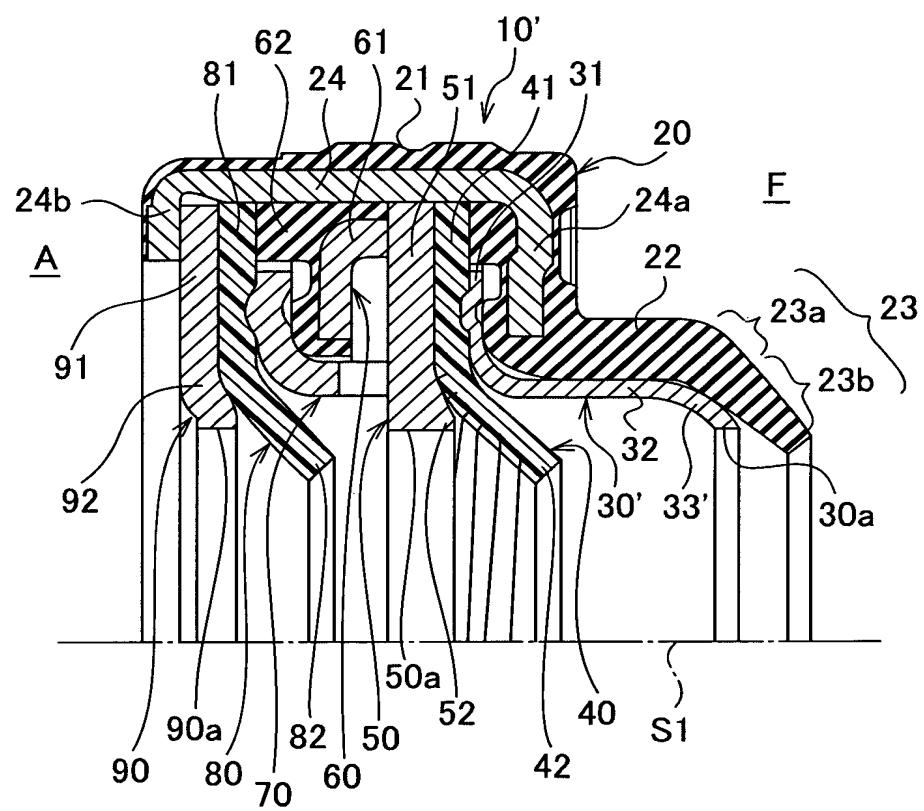


FIG.10A

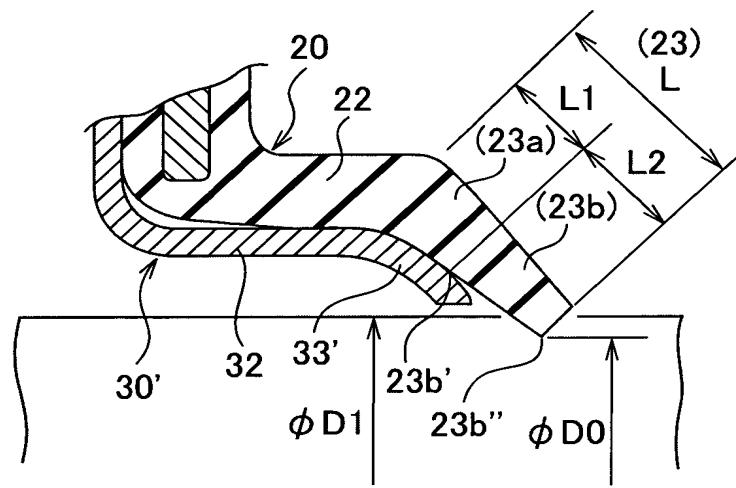


FIG.10B

